# INSTRUCTION MANUAL

# STEP ON BINDINGS



FLUX Step ON®

# **USER'S MANUAL**

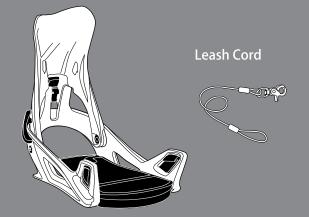
Thank you for purchasing FLUX bindings featuring STEP ON® Instant Connection Technology™.

For safe and enjoy snowboarding, please be sure to read this manual carefully and use the product correctly.

This manual contains important information on the use and safety of the FLUX bindings featuring STEP ON® Instant Connection Technology™.

# Check if the following parts are included.

Binding (Left & Right)



Re:Flex™ Uni Disks (2 pcs.)





Mounting Screw for 4 x 4 (Silver) M6x16mm 8 pcs.

PPPPPP

Tools needed for mounting and adjustment

Phillips screw driver #3 (Mounting), #2 (Forward lean adjust)



Mounting Screw for The Channel® (Black) M6x13mm 4 pcs.



# To enjoy snowboarding safely

In recent years, damage to bindings has been caused by riding on boxes and rails as well as injuries to users. Please be sure to inspect your equipment prior to usage to ensure that it is safe to use before riding. Snowboarding can be dangerous, please use with caution at all times.

# Read the following to ensure safety

In this manual, particularly important matters and information that you should know are denoted by symbols. The symbols and their meanings are as follows:

**▲** WARNING

This symbol warns the user of the danger of involvement in a serious accident resulting in serious injury or death if the warning is unheeded.

**!**CAUTION

This symbol alerts the user of the risk of injury or damage to the product or personal belongings if the caution is unheeded.

REFERENCE This symbol denotes helpful information for your reference regarding the use of this product.



#### UNIVERSAL COMPATIBILITY

FLUX bindings featuring STEP ON® Instant Connection Technology™ are universally compatible with all current mounting systems, including 4x4, 3D°, and The Channel°. (As of April 1, 2023)



#### LOCKING SECURITY

FLUX bindings featuring STEP ON® Instant Connection Technology™ are with three connection points—two by the toe and one at the heel—Step On<sup>®</sup> is simple, safe, and secure.

# Before using FLUX bindings featuring STEP ON® Instant Connection Technology™, make sure to do the following:

**ACAUTION** 

FLUX bindings featuring STEP ON® Instant Connection Technology™ ARE ONLY compatible with STEP ON® boots. Do not use either product with non-STEP ON® boots.

**!**CAUTION

Size does matter! Double check the sizing chart to ensure that you have the right size binding for your boot size. Pairing incompatible size boots with bindings will result in malfunction and could compromise your safety. Also, men's and women's sizes are gender-specific for a reason. Combining men's and women's STEP ON® products will result in malfunction and could compromise your safety.

**AWARNING** 

Secure the included leash by feeding the large loop through the instep side of your FRONT binding, then feed the clip through the loop.

### **CHECK YOUR SIZE**

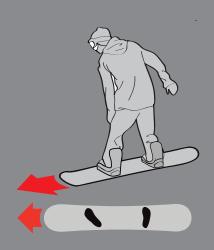
	MEN'S BINDING SIZE		
	SML	MED	LRG
US BOOTS SIZE	6-8	8.5 - 10.5	11 - 13
EU BOOTS SIZE	38 - 41	41.5 - 43.5	44 - 46
UK BOOTS SIZE	5 <b>-</b> 7	7.5 <b>-</b> 9.5	10 - 12
MONDO BOOTS SIZE	24 - 26	26.5 - 28.5	29 - 31
CN (2.5)	240 - 260	265 - 285	290 - 310
CN (2)	240 - 260	265 - 285	290 - 310
CN (1.5)	240 - 260	-	-

	WOMEN'S BINDING SIZE		
	SML	MED	LRG
US BOOTS SIZE	5 - 6	6.5 - 8.5	9 - 11
EU BOOTS SIZE	35 - 36.5	37 - 40.5	41 - 43
UK BOOTS SIZE	3 - 4	4.5 - 6.5	7 - 9
MONDO BOOTS SIZE	22 <b>-</b> 23	23.5 - 25.5	26 - 28
CN (2.5)	220 - 230	235 - 255	260 - 280
CN (2)	220 - 230	235 - 255	260 - 280
CN (1.5)	220 - 230	-	-

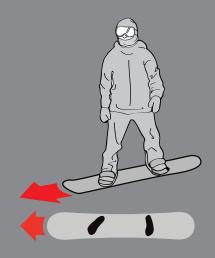
<sup>\*</sup> FLUX bindings featuring STEP ON® Instant Connection Technology™ is not available in Women's Small (S) or Women's Large (L) sizes.

# How to choose your stance, Regular or Goofy.

If you are unsure of your stance, we recommend setting up your board at an even "duck stance", which means both feet angled outward at the same degree. We recommend 12 degrees for both bindings (12, -12). This way, you can decide on the mountain which foot you feel more comfortable having in front.



Left foot forward means you're regular.



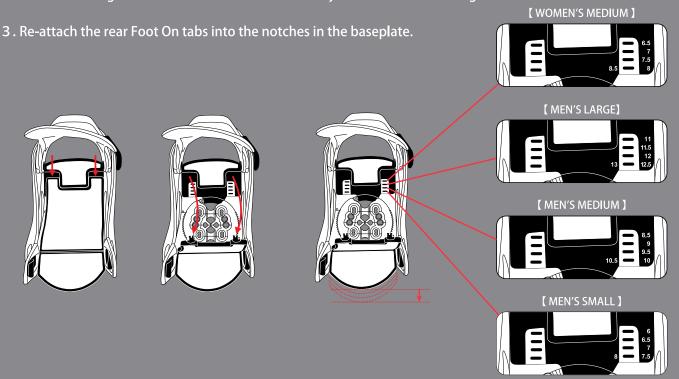
Right foot forward means you're goofy.

### Foot On (Foot Bed) Adjustments

# **CAUTION** This should be done before mounting the bindings to the board.

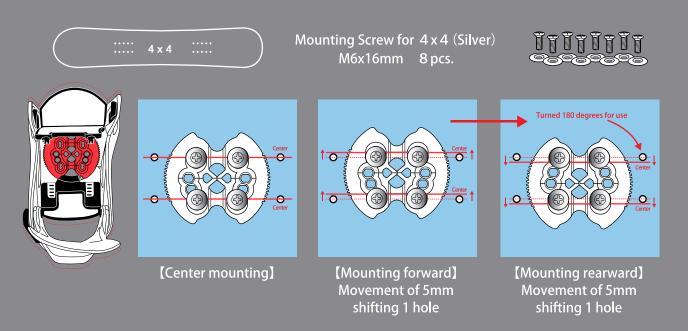
Before stepping on to your bindings, adjust the binding's Foot On to the proper fit for your boot size. This will also help ensure smooth and easy engagement of the toe cleats for a secure connection.

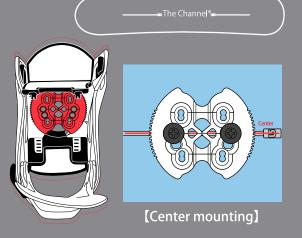
- 1. Pop the rear tabs loose with a screwdriver or your index finger. (Red arrow points)
- 2. Slide the Foot On towards toe side until it matches the boot sole length. The Foot On has four different indexed settings marked with US boot sizes to easily find the correct setting.



### How to install to the board and Boots Centering adjustment

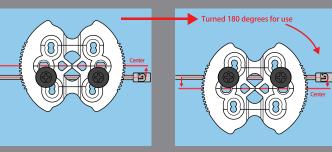
Both act like a snow anchor by preventing your board from sliding smoothly through a turn. Centering boots between the toe and heel edge is the fix to prevent drag and to maximize edging power.





# Mounting Screw for The Channel® (Black) M6x13mm 4 pcs.





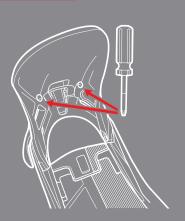
[Mounting forward]
Movement of 5mm
shifting 1 hole

[Mounting rearward]
Movement of 5mm
shifting 1 hole

### Forward Lean Adjustment

More forward lean equals quicker turns and more response. Less forward lean means more freedom and mobility.

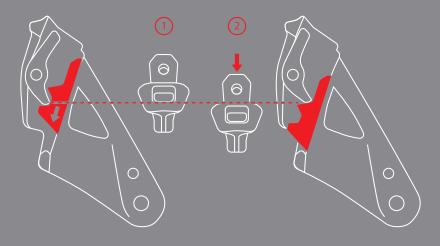
To adjust the forward lean on your Step On® binding's hi-back, insert a #2 screwdriver into the holes on theinside of the hi-back. Tighten each of the two screws to increase forward lean. Loosen each of the two screwsto decrease forward lean.



#### Heel Cleat Engagement

### **REFERENCE**

The Step On® heel mechanism has two engagement positions: The Initial Heel Engagement Position, called Position ①, allows you to lock your heel into the binding and is a feature designed to accommodate underfoot snowpack. The Final Heel Engagement Position, called Position ②, is the ideal riding position and can be achieved by putting additional pressure onto the heel of your boot. Both positions are equally safe in regards to rider retention in the heel but the rider may experience or feel additional movement when riding in Position ① depending on the amount of underfoot snowpack. Heel Position ② is the optimal performance setting of the Step On® system.



#### **CUFF CLIP**

For a secure connection, make sure the cuffs on your snowboard pants are pulled up and out ofthe way before stepping on to each binding. To make it easy, Step On® boots feature a cuff clip on the back of the boot. Simply slide the pant cuff (not the elastic gaiter) down the back of the boot and into the cuff clip. Always check to ensure the cuff is in the clip before you engage the boot with the binding.







#### **EXITING THE BINDINGS**

With FLUX bindings featuring STEP ON® Instant Connection Technology™, getting on and off your snowboard is faster and easier than ever.

#### HERE ARE THE S TEPS

Before you Step On, make sure your boot's sole and the binding are clean of snow, ice, dirt and other debris; that your boots are tight; and that your pant cu "s are out of the way by tucking them into the clip on the back of each boot. Check and/or re-tighten all screws on your boots and bindings before each day of riding.



#### STEP 1

Ok, ready? Starting with your front foot, slide your boot's heel down the binding's hi-back until the heel cleat of your boot engages with the clip on the inside of your hi-back.

Push your heel down until it engages the mechanism and it's locked into place. As the heel engages, there will be a series of clicks

Then push the boot's toe downward, letting the toe cleat on each side of the toe snap into place under the binding's toe hooks. If either of the toe cleats do not engage, you may have to roll your boot slightly from side to side. When both toe cleats snap in, the boot is secure.



#### STEP 2

Follow leash laws. Clip the leash to the webbing on the side of your boot. Now repeat Step 1 using your back foot and you're ready to ride.

## **!**CAUTION

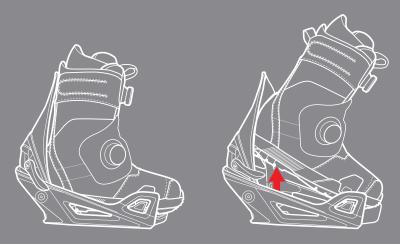
MAKE SURE ALL BOO T AND BINDING CONT ACT POINTS (HEEL AND TOE CLEATS) ARE SECURELY ENGAGED

BEFORE YOU START TO RIDE. FAILURE TO DO SO MAY RESULT IN SERIOUS INJURY.

#### **EXITING THE BINDINGS**

First come to a complete stop. Then reach down, pull the lever on the outside of your binding upwards and let go. In a standing position, lift your heel while bending your knee forward and step out of the binding anytime. Once you are out of the binding, the lever will reset itself in the downward position so you can step back on when ready.

Tip: Give your foot a little side to side twisting motion when stepping forward out of the binding for a smoother exit.



Step On <sup>®</sup> is easy to use while standing up and the directions above will allow you to do so.

If you prefer to sit down while using Step On™, the steps to get in and out of the bindings remain the same. Just slide your boot's heel down the binding's hi-back until the heel cleat of your boot engages with the clip on the inside of your hi-back. Do this for both your front and back foot.

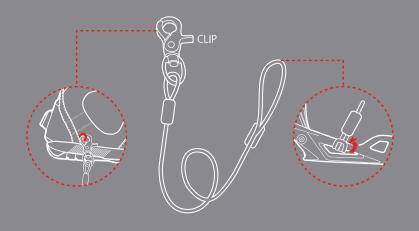
Next stand up and snap your toe cleats into place under the toe hooks. If either of the toe cleats do not engage, you may have to roll your boot slightly from side to side. When both cleats snap in, the boot is secure.

### /!\CAUTION

MAKE SURE ALL BOO T AND BINDING CONT ACT POINTS (HEEL AND TOE CLEATS) ARE SECURELY ENGAGED BEFORE YOU START TO RIDE. FAILURE TO DO SO MAY RESULT IN SERIOUS INJURY.

#### LEASH

Yes, there is a leash. Why? It is possible that you our your neighbor could inadvertently open the release lever while on the chairlift. Be safe and always use the leash. If you are riding on a gondola or hiking, simply attach the leash clip to itself on the binding to keep it out of the way.



# Cautions when using FLUX bindings featuring STEP ON® Instant Connection Technology™

# **!**CAUTION

Step On® might be easy, but snowboarding is risky business that can result in serious injury or death. These bindings are the best in their class, but they are not designed to release or to prevent injury as a result of the inherent risks associated with snowboarding. The best protection you have against injury is yourself.

- 1. Before heading to the mountain, make sure to read this instruction manual, follow all instructions, and learn to ride.
- 2. Accept the risks you can handle without putting others at risk.
- 3. Always ride under control and within your abilities.
- 4. Be aware that use of a terrain park requires greater riding skills and recognize that there are bumps, ridges and other features that pose greater hazards.
- 5. Always be aware of continually changing weather, visibility, and surface conditions.
- 6. Be prepared to stop at all times.
- 7. Be sure to regularly clean and inspect all screws, hardware, and adjustments on your Step On® boots and Step On® bindings. A runaway snowboard is a dangerous thing. When not attached to your feet, a snow board can slide away and cause serious injuries. Remember, only YOU can prevent your snowboard from hurting others. Make sure your snowboard doesn't fall off a rack or get dropped when you're hiking. In compliance with ISO Code 14573, you are required to use a leash at all times while snowboarding. The leash must be attached to the binding by looping it through the notch on the interior side of the front foot baseplate, and securely fastened to your body on the other end. No one gets hurt, and we all ride another day!